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### **PID/SID FLASH SPN FMI PID/SID ID CODE FAULT DESCRIPTION**

SPN	FMI	PID/SID	PID/SID	ID	FLASH CODE	FAULT DESCRIPTION
615	3	SID	155	1615		Compressor Differential Pressure Outlet Failed High
615	14	SID	155	1615		Doser Metering And Safety Unit Valve Seals Check
615	14	SID	155	1615		High Pressure Pump, Leakage Or TDC Position Wrong
615	4	SID	155	1615		Flap In Front Of EGR Cooler Circuit Failed Low
615	3	SID	155	1615		Flap In Front Of EGR Cooler Circuit Failed High

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### **PID Control With PID Compact - Siemens**

The "PID\_Compact" Technology Object Has The "tuning" Commissioning Functionality With Which The P, I And D Parameters Can Be Calculated Automatically Depending On The Controlled System. However, You Can Also Specify The Control Parameters Manually. The Automatic Tuning Is Divided Into Tuning

Types: 1. Pretuning And 2. Fine Tuning Mar 16th, 2024

## **Digital PID Controller Design**

Digital PID Controller Design <sup>2</sup> Let  $T_1, \dots, T_K$  Denote The Real Distinct Zeros Of  $T(u; \frac{1}{2})$  of odd Multiplicity, For  $U \in (1; 1)$ , Ordered As Follows:  $i_1 < T_1$