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### **PID/SID FLASH SPN FMI PID/SID ID CODE FAULT DESCRIPTION**

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## **PID Control With PID Compact - Siemens**

The "PID\_Compact" Technology Object Has The "tuning" Commissioning Functionality With Which The P, I And D Parameters Can Be Calculated Automatically Depending On The Controlled System. However, You Can Also Specify The Control Parameters Manually. The Automatic Tuning Is Divided Into Tuning Types: 1. Pretuning And 2. Fine Tuning Apr 14th, 2024

## **Digital PID Controller Design**

Digital PID Controller Design <sup>2</sup> Let  $T_1, \dots, T_n$  Denote The Real Distinct Zeros Of  $T(s)$  Of Odd Multiplicity, For  $U \geq (n+1)$ , Ordered As Follows:  $i_1 < T_1$