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2008 One Millionth Prius Sold Globally 2010 Toyota North American Center For Quality Excellence Established 2011 Collaborative Safety Research Center (CSRC) Launched 2012 25 Millionth North American Vehicle Produced 2015 Toyota Breaks Ground On Its New North American Headquarters In Plano, Texas All Data As Of December 2019, Except Where Noted. 2th, 2024

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