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Using Six Sigma Methodology, A Company At 4.5

Sigma Would Have A Failure Rate Of: A. 3.4 Ppm B.

233 Ppm C. 1350 Ppm D. 6210 Ppm Solution: The Six

Sigma Approach Allows For $A \pm 1.5$ Sigma Shift.

Answer B Represents The 5 Sigma Level And Answer D

Is The 4 Sigma Level. Answer C Is Correct. Apr 4th,

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