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## **UNIT 3 CNC MACHINE TOOLS CNC Machine Tools - ...**

Direct Numerical Control Can Be Defined As A Type Of Manufacturing System In Which Several NC Or CNC Machines Are Controlled Remotely From A Host/Main Frame Computer Or Direct Numerical Control (DNC) - Control Of Multiple Machine Tools By A Single (mainframe) Computer Through Direct Connec Feb 5th, 2024

## **UNIT 3 CNC MACHINE TOOLS CNC Machine Tools**

(f) Other Peripheral Devices. 3.2.1 Central Processing Unit (CPU) The CPU Is The Heart Of A CNC System. It Accepts The Information Stored In The Memory As Part Program. This Data Is Decoded And Transformed Into Specific Position Control And Velocity Signals. It Also Oversees The Movement Of The Control Axis Or Spindle And

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Machine Control Unit The Machine Control Unit (MCU) Is The Heart Of A CNC System. It Is Used To Perform The Following Functions: •To Read The Coded Instructions. •To Decode The Coded Instructions. •To Implement Interpolations

(linear, Circular, And Helical) To Generate Axis Motion Com Jan 7th, 2024

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The Following Directives: - 2004/108/EC 2006/95/EC: Electromagnetic Compatibility:  
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