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Table 4 - Working Diameter For Toroid Tools Insert Diameter "D" 0.375 0.500 0.625 0.750 1.000 1.250 Depth Of Cut Dw Working Diameter (inch) Actual Cutting Diameter Of Toroid Inserts 0.020 0.260 0.385 0.465 0.544 0.696 0.845 0.050 0.325 0.450 0.541 0.630 0.800 0.964 0.075 0.354 0.479 0. Jan 24th, 2024

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Key On Your Keyboard. Once The Program Has Stopped, Write Down The Position That You Stopped The Program, As You Will Need This Later. In This Example, The Position Line Is #1530 (N15260 G00 X6.6227 Y4.6262). Carefully Examine The Area That Was To Be Cut, And Physically Measure The Di Feb 16th, 2024

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