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Engine Components Must Be Inspected To Meet Manufacturer's Specifications And Tolerances During Overhaul. Proper Dimensions And Tolerances Must Be Met To Obtain Proper Performance And Maximum Engine Life. Micrometers, Depth Gauges And Dial Indicator Are Used For Checking Tolerances During Engine Overhaul. Magnaflux, Magnaglo, Dye- 5th, 2024

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Remove The Gasket And Check For Scratches, Indentation And Other Defects. (if Necessary Use A Spare 3th, 2024

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11B-2 ENGINE OVERHAUL GENERAL SPECIFICATIONS M1113000201891 SERVICE SPECIFICATIONS M1113000302169 Descriptions Specifications Engine Model 4B11 Type In Line OHV, DOHC Number Of Cylinders 4 Combustion Chamber Pent-roof Type Total Displacement Cm3 (cu In) 1,998 (121.9) Cylinder Bore Mm (in) 86 (3.4) Piston Stroke Mm (in) 86 (3.4) Compression ... 4th, 2024

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