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This Manual Describes The Equipment, Controls, Operation, And Maintenance Of The CNC Turret Punch Press. Be Sure To Read It Carefully Before Operating The Press Or Providing Maintenance For It In Order To Obtain A Thorough Knowledge Of Proper And Safe Procedures. NOT Jan 3th, 2024

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Arrange The Function Codes As Follows: N G G X± Y± T C± M NOTE L Unnecessary Codes Need Not Be Entered. L Enter Only Necessary Digits Of X, Y, C And Feb 2th, 2024

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Configure The Fanuc 18P Control Communication Parameters. See The Section "Configuring Parameters For RS-232 ". Configure The Windows9x/2000 HyperTerminal Program To Communicate With The Fanuc 18P Control. See The Section Configuring Windows HyperTerminal Program To Communicate With The Fanuc 18P Control (page 17) Of This Document. Mar 2th, 2024

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