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Rotational Speed B-axis 50 Rpm Max. Rotational Speed

C-axis 100 Rpm Max. Feed Force X Axis 5000 N Max.

Feed Force Y Axis 5000 N Max. Feed Force Z Axis 5000

N Max. Acceleration X-Y-Z Axis 6 M/s² Tilting Table

Clamping Ar May 9th, 2024

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Processes In CATIA. Please Note That This Code Is

Designed To Be Machined Into Wax. Do Not Use The

Speeds, Feeds, Or Tool Stopovers Presented For Any

Other Material Except Wax. The Accompanying

CATPart Can Be Found In The Same Location As This

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Timberjig Big Mill BASICBig Mill BASIC Big Mill LSG/PRO

Tighten The Petrol Tank Cover To Minimize The Risk Of

Its Vibrating Loose During Operation. Never Saw With

The Throttle In Locked Position, ... Use The Chainsaw's

Choke If It Has One. The Chain Brake Should Always Be

Engaged When The Timberjig Is Lifted On Or Off The

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Setup Sheet For Mill Default - Varco Reports For Mastercam

CNC Code File:

"C:\USERS\ADMINISTRATOR\DOCUMENTS\MY MCAMX9\MILL\NC\T.NC" Cycle Time 00h, 24m, 12s
Operations List For "T.NC" OP# 1: Coolant: Flood Prg. No.: 0 Stk. To Leave XY: 0.025" Stk. To Leave Z: 0.025"
Cycle Time: 00h, 02m, 10s T-Plane Name: Top Top Of Stock: 0.0" Work Offset Code: G54 WCS Plane Name: Top Name: Surface High Speed (Dynamic OptiRough)
% Of Prg. Apr 17th, 2024

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Mastercam's Help Contains Detailed Information On Each Of The Methods Available. Use Entry Feeds And Speeds To Avoid Placing Too Much Load On The Tool Upon Entry. Set A Short Dwell Interval After Entry To Allow The Spindle To Reach The Necessary Speed Before Beginning Material Removal. Mar 6th, 2024

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