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5.3 Sensor's Wiring And Setting 5.3.1. PNP Sensor Use The External Power Supply For The Sensor! Mach3 Input Signals Setting . Suggest Pick A Cross . 5-24V External Power Supply PNP SENSOR A Resistor: Input Max=7mA . 24V \square 3.3K Ω 12V \square 1.5K. Ω 5V \square 0 . Ω . GND: Signal Ground Input # "0"- "15" +24V GND OUT From 0 To 15 According To ... May 7th, 2024

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8 | P A G E R0071 1.8 Coolant Flood Coolant And Mist Coolant May Each Be Turned On Independently. They Are Turned Off Together. 1.9 Dwell A Machining

System May Be Commanded To Dwell (i.e., Keep All Axes Unmoving) For A Specific Amount Of May 5th, 2024

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Legacy Scripting Functions Grouped Alphabetically
ActivateSignal Sub ActivateSignal (SigNum As Integer)
This Function Causes The Specified Mach Output Feb 14th, 2024

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