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Abstract T His Paper Presents An Approach To Teach  
Programmable Logic C Ontroller ( PLC ) Programming  
And ... Assignments And Labor Atory Exercises With  
The Schedule Shown In Table 1. The IL And ST  
Languages Are Used For The Exercises Until The C  
Onveyor Belt Station. May 4th, 2024.

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A t i v e S t u d y ( 2 ) I m P R O V E E D U C A T I o N A I O U t c  
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