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Of 7 FIG 3: Fanuc 31i Model B Parameter Output A FIG 4: Fanuc 31i Model B Parameter Output B HSSB If Your Machine Has A PC That Is Connected To The Controller Via HSSB Or You Use HSSB Features Of 1th, 2024

## **FANUC COMMUNICATIONS PARAMETERS - CNC**

### **Szerviz**

FANUC 0T & FANUC 0M COMMUNICATIONS

PARAMETERS TVON = 0 ISO = 1 I/O = 0 (if Using Port

1), I/O = 2 (if Using Port 2) PWE = 1 TAPEF = 0 CNC

Parameter Port 1 (M5) Port 2 (M74) 0002 1xxxxxx1 - -

0050 - - 1xxxxxx1 0038 01xxxxxx Xx01xxxx 0552 10 -

- 0253 - - 10 Punching Procedure Punch NC Par 4th,

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### **(6) Servo Alarms - Fanuc Parts In Stock, Fanuc Service And ...**

(6) Servo Alarms Number Meaning Contents And Actions 400 SERVO ALARM: 1, 2TH AXIS OVERLOAD 1-axis, 2-axis Overload Signal Is On. Refer To Diagnosis Display No. 720 Or 721 For Details. 401 SERVO ALARM: 1, 2TH AXIS VRDY OFF 1-axis, 2-axis Servo Amplifier READY Signal (DRDY) Went Off. 402 SERVO ALARM: 3, 4TH AXIS OVERLOAD 1th, 2024

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SYSTEM R-30+B Controller - FANUC Robotics America  
Sensitive Material - I/O Sub-Systems: Model A (5 Or 10  
Slot Modular Rack), FANUC I/O Link Remote I/O:  
DeviceNet, Profibus DP Slave Master, Ethernet I/O  
(EGD And EIP), Interbus (Master & Slave), CC-Link  
(Slave), Profinet, FL-Net Opera 2th, 2024

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