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I Am Thankful To My Former Professors In Korea, Jeong-Woon Park And Marilyn Plumlee, For Their Continuous Support. My Sincere Thanks Also Go To Miho Choo And Mincheong Kim For Their Emotional Support, Encouragement, And Confidence In Me. I Am Greatly Indebted To Hye Apr 2th, 2024

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\*Tregenna Department Of Economics And Econometrics, University Of Johannesburg, South Africa. Contact: Ftregenna@uj.ac.za This Study Has Been Prepared Within A Joint Project Of UNU-MERIT, UNU-WIDER, And UNIDO On Pathways To Industrialization In The 21st Century: New Challenges And Emerging Paradigms. Apr 8th, 2024

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Overall Assembling Time After Adjustment Of Plant Layout Are Obtained. 3.1 Flow Process Improvement Analysis Of Flow Process Chart Was Conducted. All Activities Of Wooden Table Manufacturing Were Examined For Existing Plant Layout, Shown In Fig. 3 (i). From The Diagram, Data Was Collected By Measurement Of Working Time In Each Production Step. Apr 6th, 2024

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Lean Manufacturing Is A Philosophy That Maximizes Efficiency, Reduces Costs, Improves Product Quality, And Also Takes An Important Look How People Work In A Factory (Ohno, 1988). Lean Produc-tion Is “lean” Because It Uses Less Of Everything; Half The Human Effort In The Factory And Half T May 7th, 2024

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