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1 Subtract O.D. Of Inner Part From I.D. Of Outer Part.  
2 Champion Spark Plugs Or Equivalent.  
3 Measure Just Below Oil Ring And At Right Angles To Piston Pin.  
4 Measure 1/2" Above The Bottom Of The Piston Skirt  
5 Top And Center Compression Rings Valves  
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CARBURETOR. Tillotson, Walbro Or Mikuni Carburetors Are Used. Refer To Appropriate Carburetor Section For Specific Overhaul Information. An Ex-ternal Impulse Line Is Used To Operate The Fuel Pump. Be Sure All Passages Are Open And That Vacuum And Pressure Leaks Are Eliminated. NOTE: On Modals  
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Hot Parts! Engine Components Can Get Extremely Hot  
From Operation. To Prevent Severe Burns, Do Not  
Touch These Areas While The Engine Is Running, Or  
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Height One-piece Compact Elongated 1.28 GPF Toilet  
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