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Metal Casting: Design, Materials, And EconomicsMetal Casting: Design, Materials, And Economics 126 12.22 Explain The Difference In The Importance Of Drafts In Green-sand Casting Versus Permanent-mold Casting. Draft Is Provided In A Mold To Allow The Removal Of The Pattern From The Mold Without Damaging The Mold (see, For Example, Fig. 11.5 On P Feb 5th, 2024

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