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Page 4 Instruction M 3-1 Fig. 8. Coupling Components: Hub, Drive Spring, And Shell Fig. When The Engine Is Operating At Slow Speed, The Pawl In Jan 23th, 2024

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DC Type. The Electrode Used For Arc Welding Could Be Consumable Or Non-consumable. For Non-consumable Electrode An External Filler Material Could Be Used.

1.1.2 Gas Welding: In Gas Welding Process A Focused High Temperature Flame Produced By Combustion Of

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- Keep Welding Power Source And Cables As Far Away As Practical.
- Do Not Weld With Rapidly Repeated Short Spurts—wait About 10 Seconds Between Each Weld.
- If You Feel Sick, Stop Welding Immediately And Get Medical Attention.
- Do Not Work Alone.

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Power Source Is Heavy Duty Bayonet Type Terminals.
It Is Essential, However, That The Male Plug Is Inserted
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