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Installation Instructions, ABB IRC5 (DSQC 679) Pendant Armor®: (Rev-3) 08/2017 . 1) Power-down The Controller, And Disconnect The Pendant Cable At The Controller Connection (do Not Disconnect From Flex

Pendant). 2) Place Bumper Face Up On Clean Dry Surface. Pass Controller Connection Through Hole In Bottom Of Bumper. 1th, 2024

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