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442, 442 A/LA Adjustment Values In Mm Engine Intake Valve Exhaust Valve Tolerance Range 1) 401, 402, 403 0.25 0.35 401 LA, 402 LA 0.40 0.60 421 Up To Engine End No. 121 791 0.25 0.35 As Of Engine End No. 121 792 0.40 0.60 422 Up To Engine End No. 119 105 0.25 0.35 As Of Engine End No. 119 106 0.40 0.60 +0.20 /- 0.10 422 A Up To Engine End No. 117 068 0.25 0.35 As Of Engine End No. 117 069 0.40 ... Mar 3th, 2024

### 8. Valve Clearance

(5) Place A Suitable Container Under The Vehicle. (6) Disconnect The PCV Hose From Rocker Cover (RH). (7) Remove The Bolts, And Then Remove The Rocker Cover (RH). 10) When Inspecting The #2 And #4 Cylinders: (1) Disconnect The Battery Cable, And Then Re-move The Battery And Battery Carrier. (2) Remove The Bolt Which Secures The Engine Mar 7th, 2024

### **Valve Clearance**

8. Rotate The Crankshaft 180° Counterclockwise To Bring No. 4 Pisto N To TDC. The "UP" Marks Should Be Pointing Straight Down. Adjust The Valves On No. 4 Cylinder. Adjustment (cont'd) 6. Tighten The Locknut, And Check The Clearance Again. Repeat The Adjustment If Necessary. Valve Clearance Jan 8th, 2024

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