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The Five S's (5S) Purpose: To Remove Waste, We Turn To The Five S's. The Principles Of Reorganizing Work So That It's Simpler, More Straightforward, And Visually Manageable Are: 1. Sort — Keep Only What Is Needed. Pitch Every-thing Else. The Workplace Often Becomes Clut-tered With Products, Tools, And Waste Materials That Don't Really Belong ... Feb 27th, 2024

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